

5     **METHOD AND APPARATUS FOR PROVIDING MULTIPLE TILE SHAPES OR**  
          **APPEARANCES OF SAME**

**ABSTRACT OF THE DISCLOSURE**

          A method apparatus and product is provided which includes the use of an S-Tile  
10     mold, combined with a scoring/knifing process, which allows for subsequent controlled  
separation of what would normally be an S-Tile into two separate tile sections each  
having a general C-shaped cross section. This allows for two types of tiles (S-tiles and  
Two-Piece Mission tiles) to be made from one type of mold (S-tile). A method,  
apparatus and product is also provided which includes the use of an S-Tile mold,  
15     including or combined with a scoring, knifing, or forming process for providing a  
channel or other suitable shape, which allows for an S-Tile to be produced which appears  
to be two separate but cooperating tile sections having a general C-shaped cross section.  
The longitudinal channel 9 or other shape and or proximate area may also be painted,  
colored, or otherwise darkened in order to accent a “shadow” effect which causes the eye  
20     to better perceive separation of the two portions 6 and 7 of the tile 5. A method is also  
provided which allows for tiles to be broken or not broken depending on the installer’s  
preference.